Permatex, Inc. 10 Columbus Blvd. Hartford, CT 06106 Telephone: 1-87-Permatex (877) 376-2839 Emergency: 800-255-3924

Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: Item No: Product Type: 81668 STRIPPED THREAD REPAIR PART 2 390222D Activator

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	Percent	ACGIH 8 Hr. TWA:	OSHA 8 Hr. TWA:
AROMATIC DIMETHACRYLATE ESTER 24448-20-2	50-65		
ALUMINIUM POWDER (PYROPHORIC) 7429-90-5	30-40	metal dust, as Al: 10 mg/m3 TWA	total dust, as Al: 15 mg/m3 TWA; respirable fraction, as Al: 5 mg/m3 TWA
AMORPHOUS SILICA 7631-86-9	1-10	10 mg/m3 TWA	6 mg/m3 TWA
COPPER NAPHTHENATE 1338-02-9	0.1-0.5	0.2 mg/m3 as Cu, fume; 1 mg/m3 as Cu, dust	0.1 mg/m3 as Cu, fume; 1 mg/m3 as Cu, dust

3. HAZARDS IDENTIFICATION

Toxicity:

Primary Routes of Entry: Signs and Symptoms of Exposure: May cause eye, skin and respiratory irritation. Dermal toxicity greater than 2000 mg/kg. Oral LD50 (rat) for this product is greater than 5000 mg/kg. Eye and skin contact, ingestion, inhalation. Repeated skin contact may cause allergic skin reactions. May cause redness to eyes and irritation to nasal passages.

Medical Conditions Recognized as Being Preexisting pulmonary and dermatological disorders Aggravated by Exposure:

Not determined

4. FIRST AID MEASURES

Ingestion: Inhalation:

Skin Contact:

Eye Contact:

If swallowed, DO NOT induce vomiting. Keep individual calm. Obtain medical attention. If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention. Remove contaminated clothing. Wash area with soap and water. If irritation persists, seek medical attention. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C): Recommended Extinguishing Media: Special Fire-Fighting Procedures: Hazardous Products Formed by Fire or Thermal Decomposition: Unusual Fire/Explosion Hazards: Lower Explosive Limit: Upper Explosive Limit: More than 200 degrees F. Method: Tag Closed Cup Carbon Dioxide, Dry Chemicals, Foam. Firefighters should wear self-contained breathing apparatus. Irritating vapors. Oxides of nitrogen, Oxides of carbon. If ignited, burns with unusual evolution. In a fire, reaction with water is possible. 30.0 Aluminum metal

6. ACCIDENTAL RELEASE MEASURES

Product Name: 81668 STRIPPED THREAD REPAIR PART 2 Item No: 390222D

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7. HANDLING AND STORAGE						
Storage:	Store below 100 degrees F.					
Handling:	Do not inhale vapors. Avoid prolonged skin contact. Keep away from eyes.					
8. EXPOSURE CONTROLS/PERSONAL PROTECTION						
Eyes:	Safety glasses or goggles.					
Skin:	Rubber or plastic gloves					
Ventilation:	General; local exhaust ventilation as necessary to control any air contaminants to within their					

Respiratory Protection:

Spill Procedures:

General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits during the use of this product. An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the applicable limits.

Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until

PHYSICAL AND CHEMICAL PROPERTIES 9.

Appearance: Odor: **Boiling Point (°F):** pH: Solubility in Water: **Specific Gravity:** VOC Content(Wt.%): Vapor Pressure: Vapor Density (Air=1): **Evaporation Rate:**

Blue-grey liquid MILD More than 300 degrees F. Does not apply Slight 1.37 <5% by weight Less than 5 mm Hg @ 80F. Not Determined Not Determined

10. STABILITY AND REACTIVITY

Chemical Stability: Hazardous Polymerization: Incompatabilities: **Conditions to Avoid:** Hazardous Products Formed by Fire or **Thermal Decomposition:**

Stable at normal conditions WILL NOT OCCUR Strong oxidizers. Metal salts, heat and amines. High temperatures. Irritating vapors. Oxides of nitrogen, Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: US EPA Waste Number:

Disposal should be made in accordance with federal, state and local regulations. NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)						
Domestic Ground Transport						
DOT Shipping Name:	Unrestricted					
Hazard Class:	NONE					
UN/ID Number:	None					
Marine Pollutant:	None					
IATA						
Proper Shipping Name:	Unrestricted					
Class or Division:	None					
UN/NA Number:	None					

Product Name:81668 STRIPPED THREAD REPAIRPART 2Item No:390222D

IMDG Proper Shipping: Hazard Class: UN Number:

Unrestricted None None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical. NONE

CALIFORNIA PROP 65:

No California Prop 65 chemicals are known to be present.

TSCA Inventory Status: All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating:	HEALTH 2, FLAMMABILITY 1, REACTIVITY 1
Estimated HMIS Classification:	HEALTH 2, FLAMMABILILTY 1, PHYSICAL HAZARD 0

NFPA is a registered trademark of the National Fire Protection Assn. HMIS is a registered trademark of the National Paint and Coatings Assn.

Prepared By: Company:	•	Health and Safety Manager 10 Columbus Blvd. Hartford. CT 06106		
Telephone Number: Revision Date:			····, ·	

3

Revision Number: